

ABSTRACT OF THE DISCLOSURE

In a method of jointing a cutting edge of at least one cutting blade of a rotating tool, wherein between the tool and at least one straight jointing stone a radial advancing movement is carried out and wherein the jointing stone has an active jointing area that is longer than a length of the cutting edge, at least one relative stroke between the jointing stone and the cutting edge is performing during jointing in a longitudinal direction of the cutting edge. The relative stroke has a stroke length that is shorter than the length of the cutting edge.

5